

# High Performance Refractories for Glass Industry



Making  
Materials  
Matter

**Super Refractories**  
**CARBORUNDUM UNIVERSAL LIMITED**



Ranipet Plant



Founded in 1900, Murugappa Group is one of India's leading business conglomerates. The Group has 29 businesses including ten listed Companies traded in NSE & BSE. Headquartered in Chennai, the major Companies of the Group include Carborundum Universal Ltd., CG Power and Industrial Solutions Ltd., Cholamandalam Financial Holdings Ltd., Cholamandalam Investment and Finance Company Ltd., Cholamandalam MS General Insurance Company Ltd., Coromandel International Ltd., Coromandel Engineering Company Ltd., E.I.D. Parry (India) Ltd., Parry Agro Industries Ltd., Shanthi Gears Ltd., Tube Investments of India Ltd. and Wendt (India) Ltd. The Group holds leadership position in several product lines including Abrasives, Technical Ceramics, Electro Minerals, Auto Components & Systems, Bicycles, Fertilisers, Sugar, Tea and Spirulina (Nutraceuticals). The Group has forged strong alliances with leading international companies such as Groupe Chimique Tunisien, Foskor, Mitsui Sumitomo, Morgan Advanced Materials, Yanmar & Co. and Compagnie Des Phosphat De Gafsa (CPG).

The Group has a wide geographical presence all over India and spanning 6 continents.

Renowned brands like BSA, Hercules, Montra, Mach City, Ballmaster, Ajax, Parry's, Chola, Gromor, Shanthi Gears and Paramfos are from the Murugappa stable.

The Group fosters an environment of professionalism and has a workforce of over 53,000 employees.



CUMI was founded in 1954 as a tripartite collaboration between the Murugappa Group, The Carborundum Co., USA and the Universal Grinding Wheel Co. Ltd., U.K.

The company pioneered the manufacture of Coated Abrasives and Bonded Abrasives in India in addition to the manufacture of Super Refractories, Electro Minerals, Industrial Ceramics and Ceramic Fibres. Today the company's range of over 20,000 different varieties of abrasives, refractory products and electro-minerals are manufactured in various locations across the globe.

With state-of-the art facilities and strategic alliances with global partners, CUMI has achieved a reputation for quality and innovation.

**Super Refractories division** was started in 1965, pioneering the manufacture of Silicon Carbide, Mullite, High Alumina, Insulation bricks and low cement castables in india. Today, the company's state-of-the-art plants in india and overseas manufacture a wide range of fired, monolithics and precast products for glass, ceramics, carbon black, cement, Petrochemicals, ferrous and non-ferrous industries., with exports to major countries across the globe. Product innovation and value engineering define the division's customer centric focus and total solutions work culture. Besides the capability to manufacture customised complex shapes for critical applications, CUMI's Super refractories division also offers technical expertise and application engineering support that is customised to suit the varied needs of different user industries. In addition to being a leading supplier of specialty refractory in the Indian market, we serve customers in the Middle East, Asia, Europe, North America, Australia, ASEAN and SAARC countries.



Serkadu Plant



Jabalpur Plant

**Bureau Veritas Certification**

**CARBORUNDUM UNIVERSAL LIMITED**

**PLANT OFFICE: PLOT NOS.: 102 & 103, SIPCOT INDUSTRIAL COMPLEX PHASE II, RANIPET – 632 403, TAMIL NADU, INDIA.**

This is a multi-site certificate, additional site(s) are listed on the next page(s)

*Bureau Veritas Certification Holding SAS – UK Branch certifies that the Management System of the above organization has been audited and found to be in accordance with the requirements of the Management System Standards detailed below.*

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**Standards**

**ISO 9001:2015, ISO 14001:2015 & ISO 45001:2018**

*Scope of certification*

**DEVELOPMENT AND MANUFACTURE OF VARIOUS TYPES OF REFRACTORIES, HIGH ALUMINA BINDER, ANTICORROSIIVE MATERIALS & FRP / GRP COMPOSITES**

Original cycle start date for ISO 9001: **07 October 2012**  
 Original cycle start date for ISO 14001: **20 March 2013**  
 Original cycle start date for ISO 45001: **25 March 2021**  
 Recertification cycle start date: **19 January 2022**

Subject to the continued satisfactory operation of the organization's Management System, this certificate expires on: **29 January 2025**

Certificate No. **IND.22.6623/IM/U**    Version: 1    Revision date: **19 January 2022**

*Signed on behalf of BVCH SAS UK Branch*  
**Jagdeesh N. MANIAN**  
 Head – CERTIFICATION, South Asia  
 Commodities, Industry & Facilities Division

Certification body address: 5th Floor, 66 Prescot Street, London, E1 8HG, United Kingdom.  
 Local office: Bureau Veritas (India) Private Limited (Certification Business)  
 72 Business Park, Marol Industrial Area, MIDC Cross Road 'C', Andheri (East), Mumbai – 400 093, India.

Further clarifications regarding the scope of this certificate and the applicability of the management system requirements may be obtained by consulting the organization. To check this certificate validity please call + 91 22 6274 2000.

**Bureau Veritas Certification**

**CARBORUNDUM UNIVERSAL LIMITED**

**Standards**

**ISO 9001:2015, ISO 14001:2015 & ISO 45001:2018**

*Scope of certification*

**DEVELOPMENT AND MANUFACTURE OF VARIOUS TYPES OF REFRACTORIES, HIGH ALUMINA BINDER, ANTICORROSIIVE MATERIALS & FRP / GRP COMPOSITES**

SITE	ADDRESS	SCOPE
<b>PLANT - 1 (SUPER REFRACTORIES DIVISION)</b>	PLOT NOS. 102 & 103, SIPCOT INDUSTRIAL COMPLEX PHASE-II, RANIPET - 632403, TAMIL NADU, INDIA.	DEVELOPMENT AND MANUFACTURE OF VARIOUS TYPES OF REFRACTORIES
<b>PLANT - 2 (SUPER REFRACTORIES &amp; PRODORITE DIVISION)</b>	MUNGIERI VILLAGE, VINNAMPALLI POST - 632 516, KATPADI TALUK, VELLORE DISTRICT, TAMIL NADU, INDIA.	DEVELOPMENT AND MANUFACTURE OF VARIOUS TYPES OF REFRACTORIES, ANTICORROSIIVE MATERIALS & FRP / GRP COMPOSITES
<b>PLANT - 3 (SUPER REFRACTORIES DIVISION)</b>	PLOT NOS. 35, 37, 48-51, ADHARTAL INDUSTRIAL ESTATE, JABALPUR – 482 004, MADHYA PRADESH, INDIA.	DEVELOPMENT AND MANUFACTURE OF HIGH ALUMINA BINDER, MONOLITHICS REFRACTORIES & SLIDE GATE REFRACTORIES

Certificate No. **IND.22.6623/IM/U**    Version: 1    Revision date: **19 January 2022**

*Signed on behalf of BVCH SAS UK Branch*  
**Jagdeesh N. MANIAN**  
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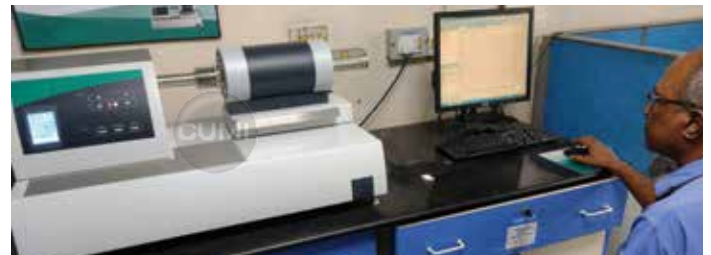
Batch Kilns with operating Temp. upto 1750°C



Six Face Surface Grinding Machine



Refractoriness under Load & Creep resistance under Compression test



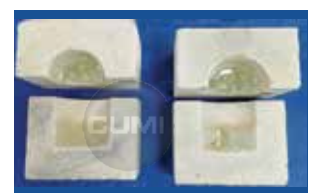
Reversible Thermal Expansion Test



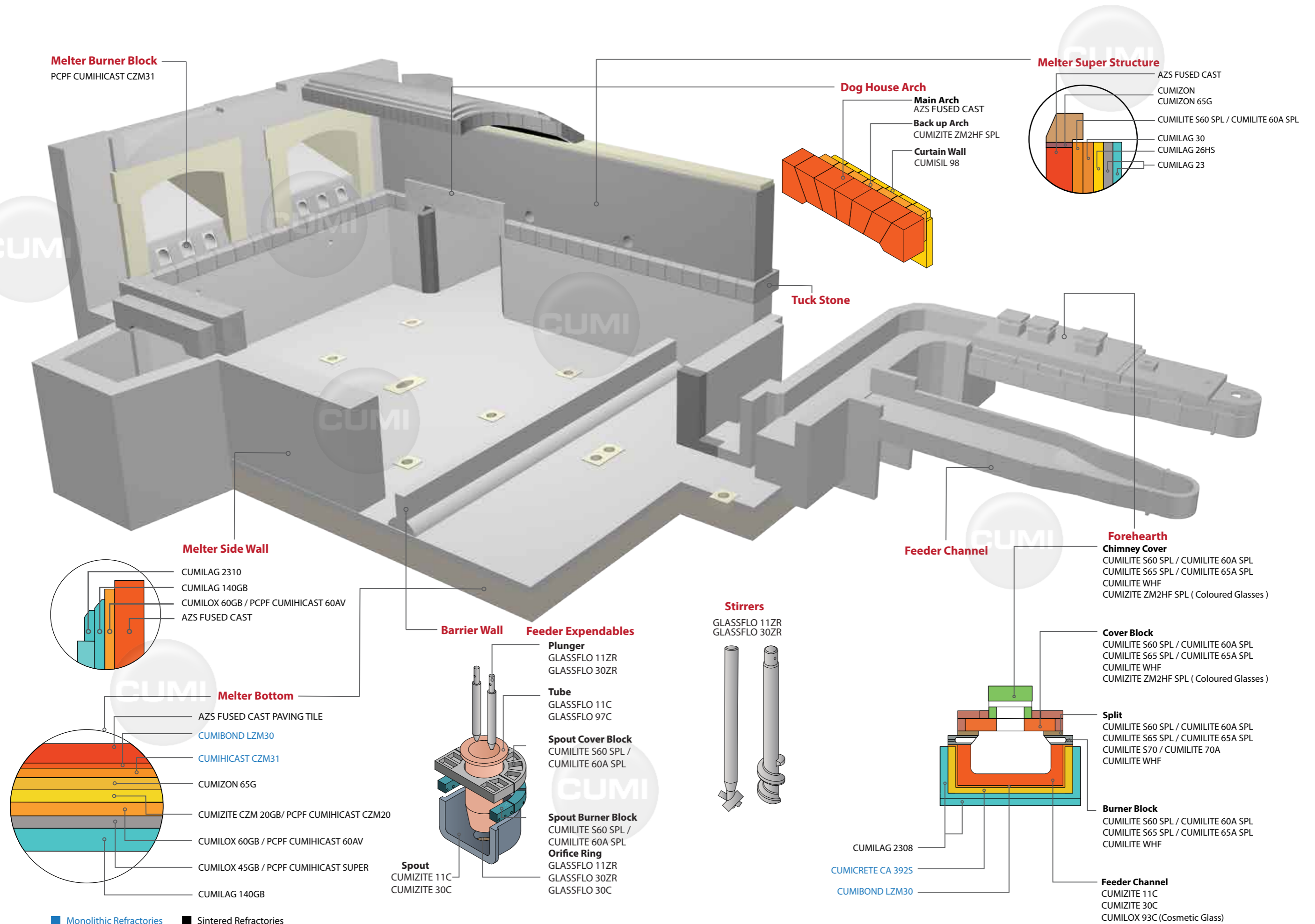
X-ray fluorescence spectroscopy



NDT - Ultrasonic Pulse Velocity Test

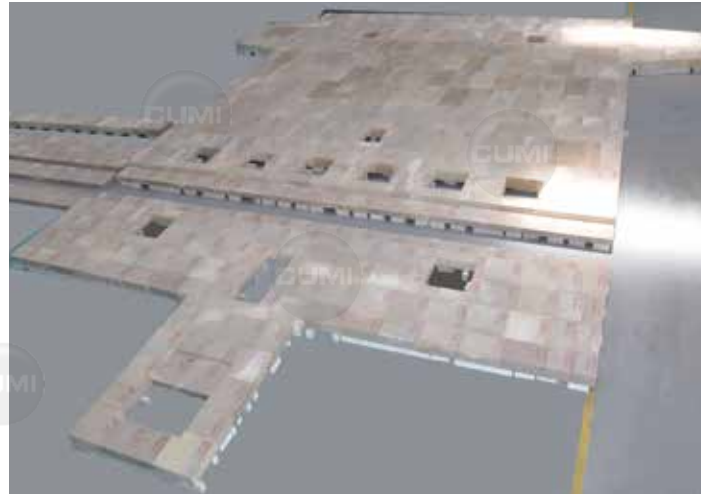


Glass Corrosion Resistance Test





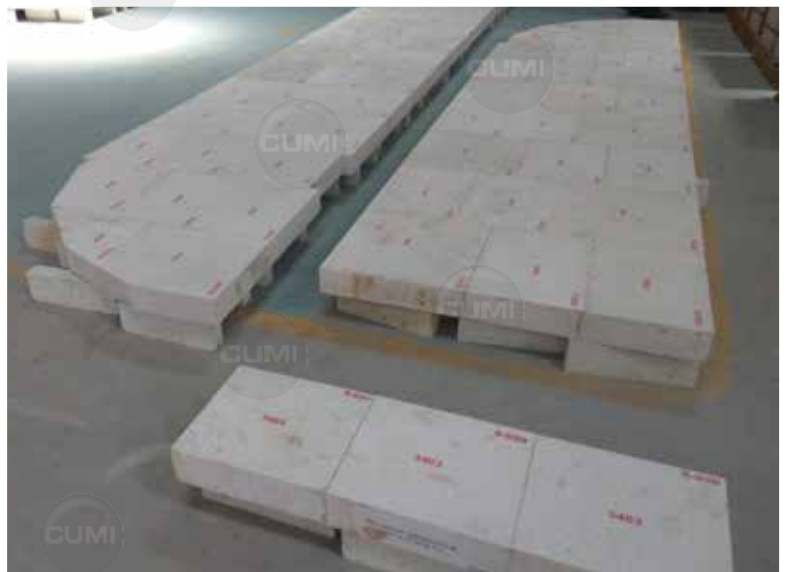
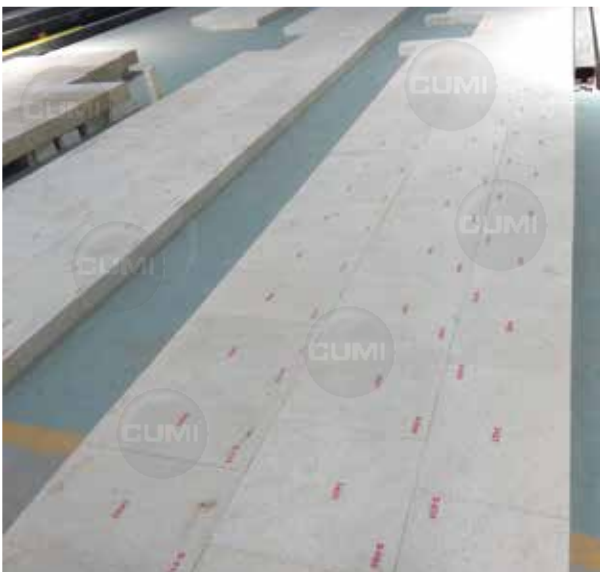
Melter Bottom Blocks in Fireclay -  
CUMILOX 45GB / PCPF CUMIHICAST SUPER



Melter Bottom Blocks in High Alumina -  
CUMILOX 60GB / PCPF CUMIHICAST 60AV



Melter Bottom Blocks in Zirconia - Mullite -  
CUMIZITE CZM20 GB / PCPF CUMIHICAST CZM 20



Distributor Bottom Blocks in Fireclay -  
CUMILOX 45GB / PCPF CUMIHICAST SUPER



Port Neck Arch in Mullite - CUMILITE WHF



Port Neck Arches in Mullite - CUMILITE WHF



Dog House Backup Arch in Mullite - CUMILITE WHF





Forehearth Superstructure in Sillimanite - CUMILITE 60A SPL



Colouring forehearth Superstructure in Mullite & Zirconia Mullite - CUMILITE WHF & CUMIZITE ZM2 HF SPL



Forehearth Superstructure in Mullite - CUMILITE 65A SPL



Forehearth Cover Block in Mullite & Zirconia Mullite - CUMILITE WHF & CUMIZITE ZM2 HF SPL



Distributor Cover Block in Mullite - CUMILITE 77A



Feeder Channels in Zirconia Mullite - CUMIZITE 11C



Feeder Channels in Zirconia Mullite - CUMIZITE 11C



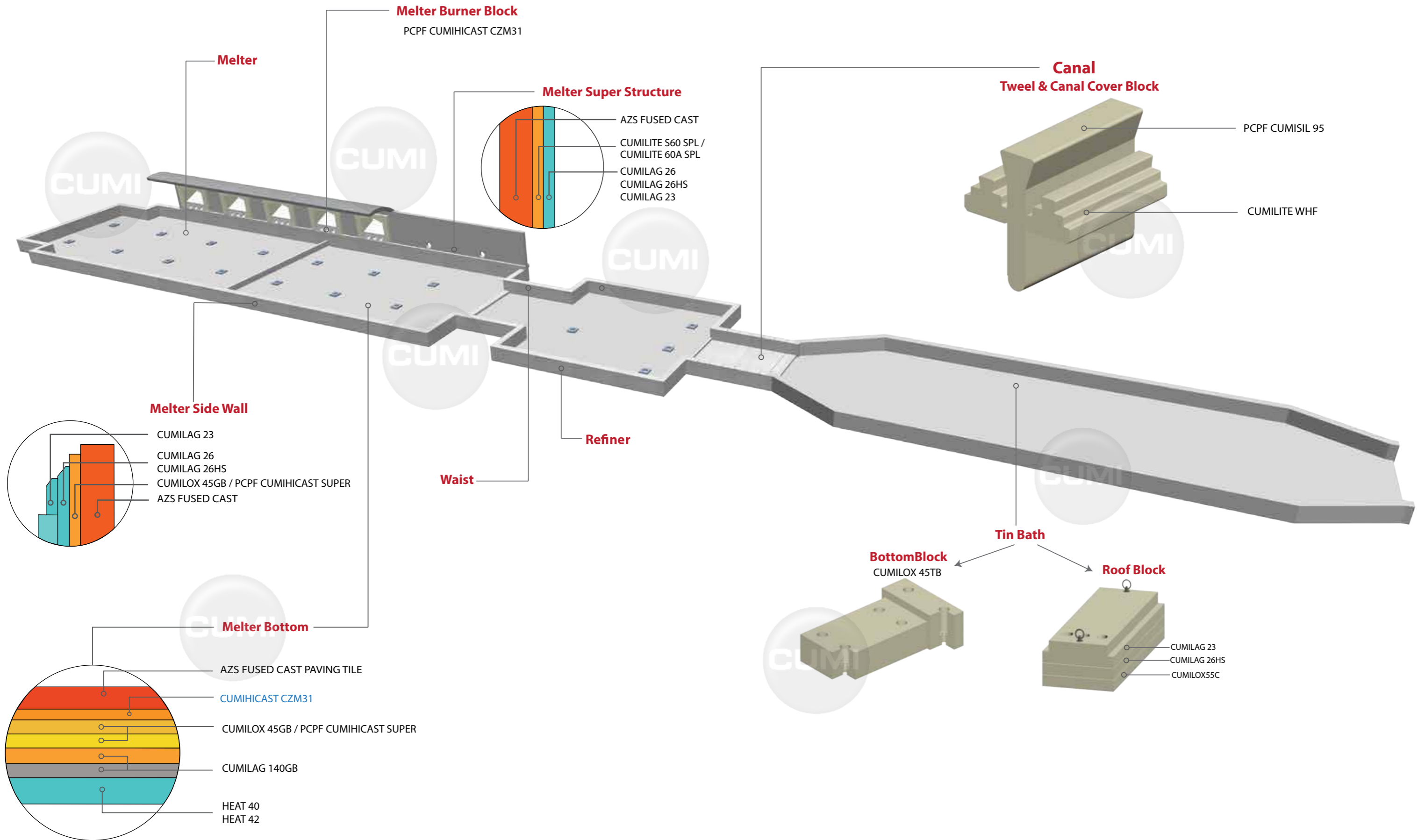
Tubes, Plungers & Orifice Rings in Zirconia Mullite - GLASSFLO 11ZR



Stirrers in Zirconia Mullite - GLASSFLO 11ZR



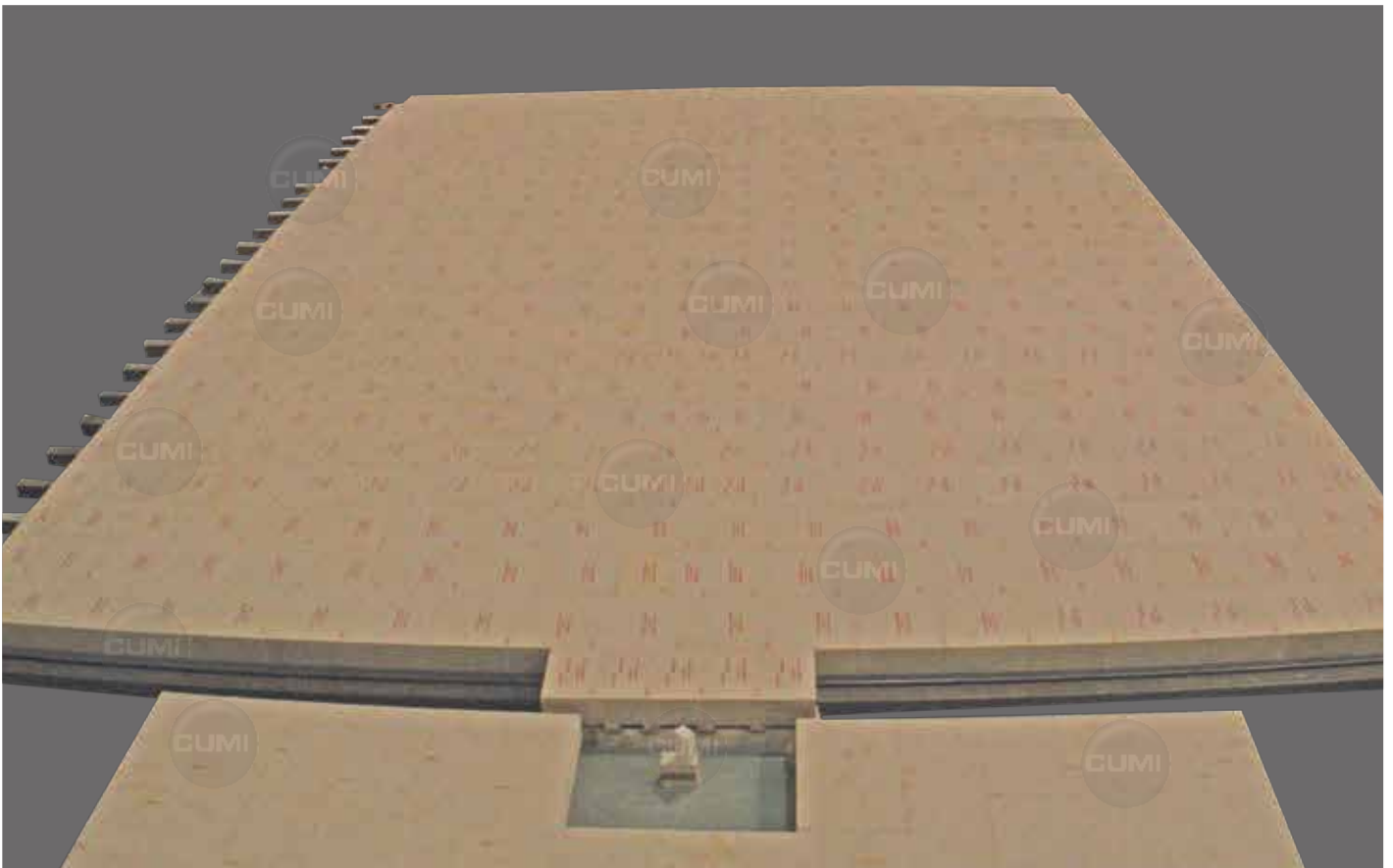
Spouts in Zirconia Mullite - GLASSFLO 30C



■ Monolithic Refractories   ■ Sintered Refractories



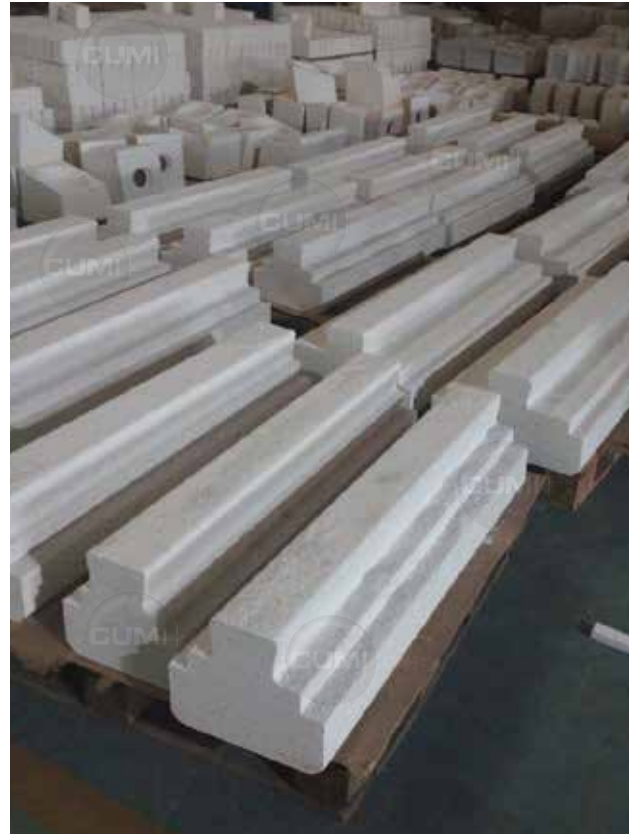
Bottom Blocks for float Glass Melter in Fireclay - CUMILOX 45GB / PCPF CUMIHICAST SUPER



Bottom Blocks for Solar Glass in Fireclay - CUMILOX 45GB / PCPF CUMIHICAST SUPER



Curtain Wall in Fused Silica - CUMISIL 98



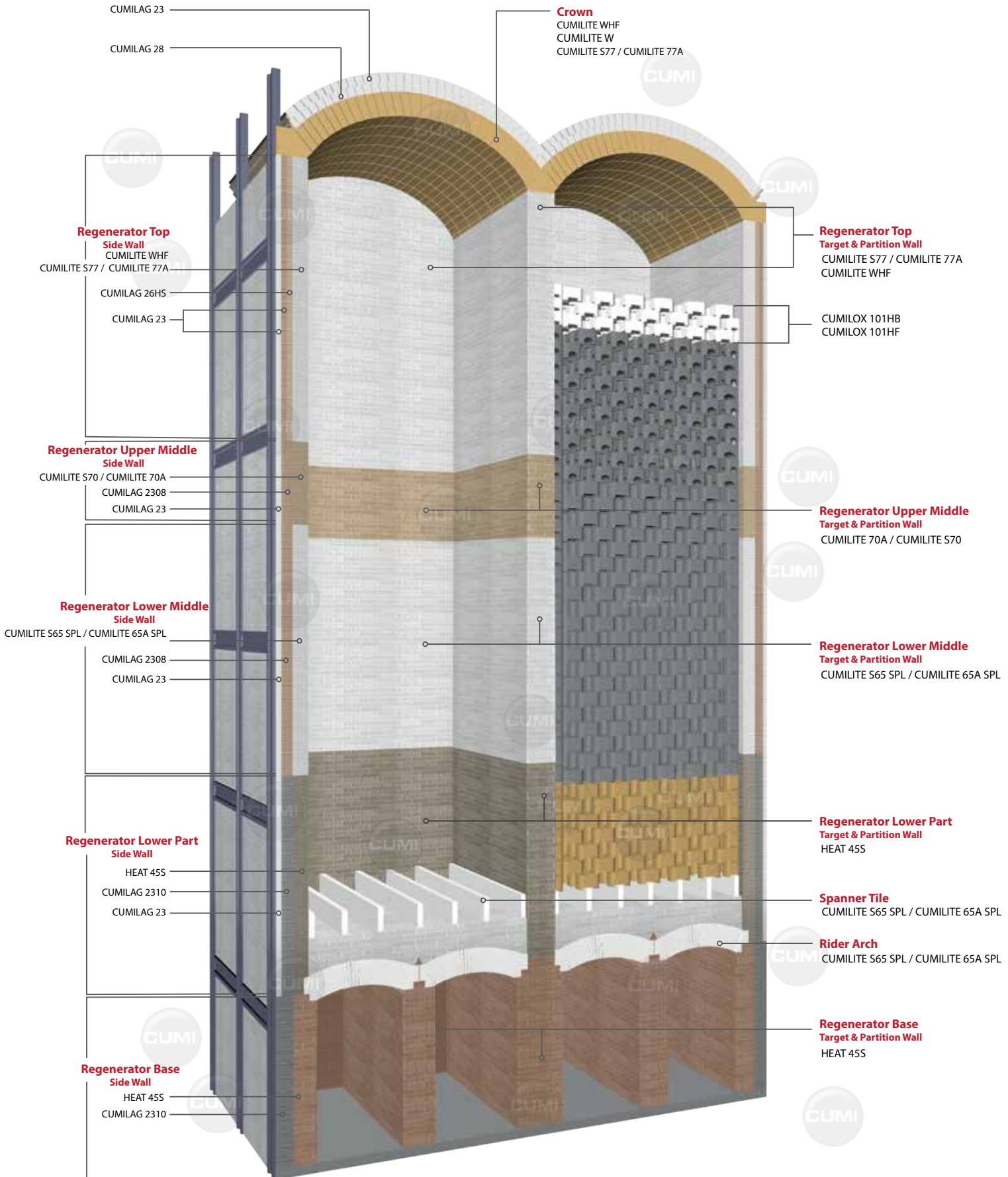
Canal Cover Blocks in Mullite - CUMILITE WHF



Tweel Block in Fused Silica - PCPF CUMISIL 95



Tin Bath Roof Blocks Assembly





Rider Arch Construction at site



Fused Mullite Bricks for side wall, Target wall & Crown - CUMILITE WHF



Rider Arches in Sillimanite - CUMILITE 65ASPL



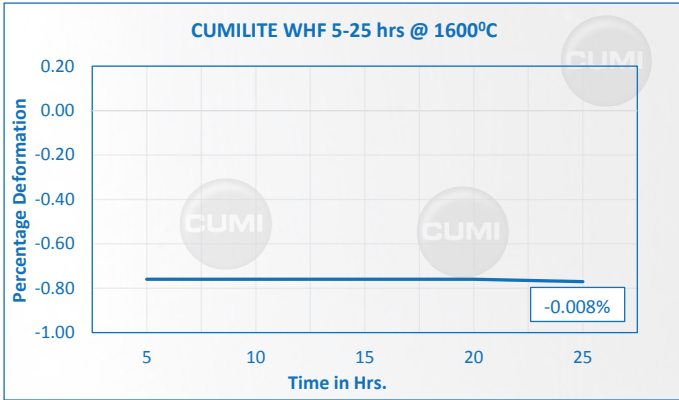
Rider Arch in Sillimanite - CUMILITE 70A SPL



Spanner Tile in sillimanite - CUMILITE 65A SPL

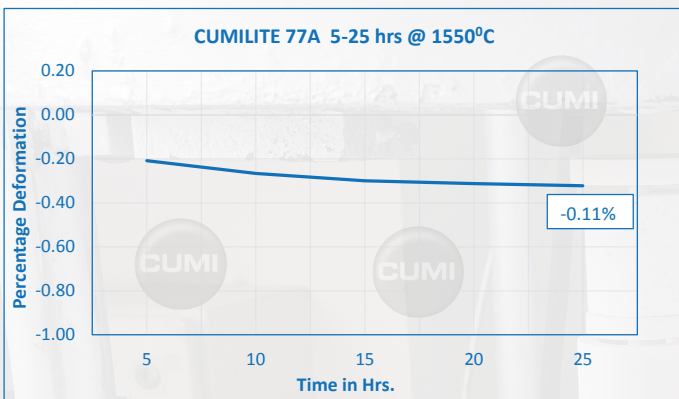


Chimney Block in 99.5% Alumina - CUMILOX 101HB



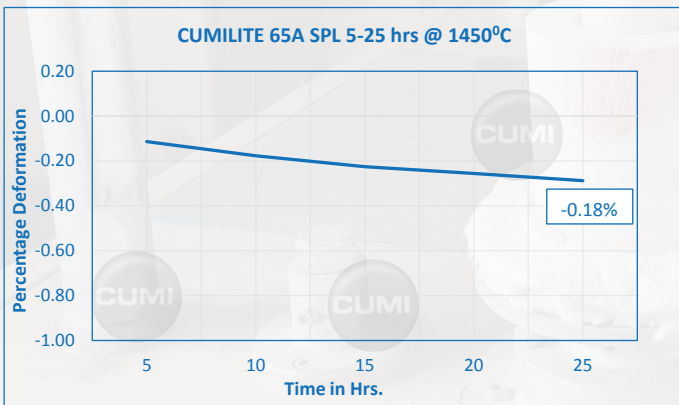
CUMILITE WHF

CUMILITE WHF 5-25 hrs @ 1600°C	
Time in Hrs.	Percentage Deformation
5	-0.76
10	-0.76
15	-0.76
20	-0.76
25	-0.77



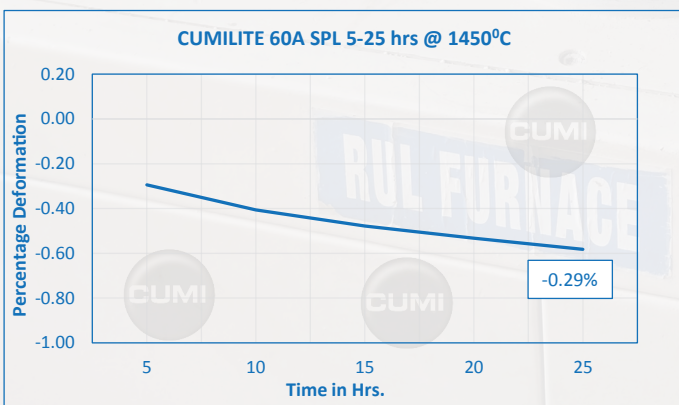
CUMILITE 77A

CUMILITE 77A 5-25 hrs @ 1550°C	
Time in Hrs.	Percentage Deformation
5	-0.21
10	-0.27
15	-0.30
20	-0.31
25	-0.32



CUMILITE 65ASPL

CUMILITE 65A SPL 5-25 hrs @ 1450°C	
Time in Hrs.	Percentage Deformation
5	-0.11
10	-0.18
15	-0.23
20	-0.26
25	-0.29



CUMILITE 60ASPL

CUMILITE 60A SPL 5-25 hrs @ 1450°C	
Time in Hrs.	Percentage Deformation
5	-0.29
10	-0.41
15	-0.48
20	-0.53
25	-0.58





Melter Bottom Blocks in 94% Alumina for Fiber Glass - PCPF CUMICRETE CA66



Bottom Blocks in Mullite for Opal Glass Day tank- CUMILITE W



Side wall Blocks in Mullite for Opal Glass Day tank - CUMILITE W

Grade	Maximum Hot Face Temperature	Bulk Density	Apparent Porosity	Cold Crushing Strength	Refractoriness Under Load Ta	Creep in Compression 5-25 hrs @1450°C at 0.2 Mpa	Thermal Expansion at 1000°C	Reheat Change after heating at 1450°C/6 hr.	Thermal Conductivity						Chemical Analysis				Mortar	
									400°C	600°C	700°C	800°C	1000°C	1200°C	Al <sub>2</sub> O <sub>3</sub>	ZrO <sub>2</sub>	SiO <sub>2</sub>	Fe <sub>2</sub> O <sub>3</sub>		
									IS 9490 / ASTM C202						IS 12107 / ISO 21587 (Part 2) / ISO 12677:2011					
°C	g/cc	%	Mpa	°C	%	%	%	W/m <sup>2</sup> K						%						
Mullite Refractories	CUMILITE W	1760	2.55	18.5	90	1762	0.10	-	-	-	-	1.68	1.61	1.74	77.5	-	20.6	0.21	CUMIBOND LM 36	
	CUMILITE WHF	1760	2.60	17.5	95	1767	0.05	-	-	-	-	1.68	1.61	1.74	77.4	-	21.0	0.19	CUMIBOND LM 36	
	CUMILITE 60A SPL	1550	2.55	16.0	65	1662	0.25	-	0.17	-	-	1.60	1.49	1.65	60.5	-	35.0	0.75	CUMIBOND LK 65	
	CUMILITE 65A SPL	1550	2.60	17.5	75	1662	0.20	-	+0.01	-	-	1.64	1.53	1.72	66.5	-	32.5	0.85	CUMIBOND LK 65	
	CUMILITE 70A	1600	2.60	15.0	75	1662	0.20	-	+0.01	-	-	1.64	1.53	1.72	70.0	-	28.7	1.00	CUMIBOND LM 36	
	CUMILITE 77A	1550	2.60	17.5	75	1766	0.12	-	+0.01	-	-	1.64	1.53	1.72	76.5	-	22.7	0.62	CUMIBOND LM 36	
	CUMILITE S70	1600	2.56	17.0	90	1660	-	0.55	+0.05	-	-	-	-	-	70.0	-	-	0.84	CUMIBOND LM 36	
	CUMILITE S65 SPL	1550	2.52	19.1	90	1660	-	0.60	+0.06	-	-	-	-	-	66.2	-	-	0.91	CUMIBOND LK 65	
High Alumina Refractories	CUMILOX 101HB	1870	3.30	16.0	90	-	-	-	-	2.54	-	2.65	2.45	2.60	99.5	-	0.2	0.06	CUMIBOND LA 102	
	CUMILOX 101HF	1870	3.20	19.0	70	-	-	-	-	2.54	-	2.63	2.43	2.56	99.5	-	0.2	0.06	CUMIBOND LA 102	
	CUMILOX 55C	1500	2.14	25.0	4	-	-	-	0.20 at 1500°C/3 hrs.	-	-	-	-	-	55.0	-	41.0	0.40	-	
	CUMILOX 93C	1700	3.23	12.0	19	-	-	0.80	-	-	3.80	-	3.30	3.30	3.10	93.0	-	6.0	0.10	-
Fireclay Refractories	HEAT 35 H	1350	2.15	21.0	25	1400	-	0.60	-	1.20	-	1.28	-	1.32	1.35	38.4	-	-	2.50	CUMIBOND LK45
	HEAT 40	1400	2.10	19.1	49	1390	-	-	-	-	-	-	-	-	40.3	-	-	2.26	CUMIBOND LK45	
	HEAT 40H	1400	2.25	20.0	25	1420	-	0.55	-	1.21	-	1.28	-	1.32	1.35	44.2	-	-	2.50	CUMIBOND LK45
	HEAT 40S	1400	2.20	17.0	41.5	1380	-	-	-	-	-	-	-	-	42.0	-	52.0	1.80	CUMIBOND LK45	
	HEAT 42	1400	2.20	18.7	45	1410	-	-	-	-	-	-	-	-	41.3	-	-	1.65	CUMIBOND LK45	
	HEAT 42D	1460	2.30	16.5	61.5	1450	-	-	-	-	-	-	-	-	42.2	-	-	1.45	CUMIBOND LK45	
	HEAT 42DS	1450	2.28	16.0	60	1400	-	-	-	-	-	-	-	-	46.0	-	50.0	1.20	CUMIBOND LK50	
	HEAT 45S	1450	2.32	16.0	50	1470	-	-	-	-	-	-	-	-	48.0	-	48.0	1.10	CUMIBOND LK50	
Zircon & Zirconia Mullite Refractories	CUMIZON	1600	3.55	20.5	60	1661	-	0.60	+0.10	-	-	-	-	-	-	63.6	32.6	0.40	CUMIBOND LZ 85	
	CUMIZON 65G	1600	3.62	18.2	77.5	1661	-	0.60	+0.10	-	-	-	-	-	-	63.8	32.1	0.40	CUMIBOND LZ 85	
	CUMIZITE 30 C	1750	2.81	24.5	46	1670	-	0.65	-0.30 at 1500°C/4 hrs	-	-	-	-	-	51.2	28.7	-	0.10	CUMIBOND LZM 30	
	CUMIZITE 11 C	1650	2.92	20.5	61	1660	-	0.65	-0.40 at 1500°C/4 hrs	-	-	-	-	-	76.5	11.7	-	0.10	CUMIBOND LZM 11	
	CUMIZITE ZM2HF SPL	1750	3.00	17.0	95	1670	-	0.65	+0.05	-	-	-	1.90	-	65.5	19.8	12.9	0.13	CUMIBOND LZM 30	

Note: The above values shown are based on average test result on standard samples. Properties are subjected to reasonable variation based on product shape etc. and hence should be considered for general guidance only.

# Product Data

	Grade	Maximum Hot Face Temperature	Bulk Density	Apparent Porosity	Cold Crushing Strength	Reheat Change (For 24 hrs.)	Thermal Conductivity					Chemical Analysis					Mortar
							400°C	600°C	800°C	1000°C	1200°C	Al <sub>2</sub> O <sub>3</sub>	ZrO <sub>2</sub>	SiO <sub>2</sub>	Fe <sub>2</sub> O <sub>3</sub>	CaO	
							IS 9490/ASTM C182					IS 12107 / ISO 21587 (Part 2) / ISO 12677: 2011					
		°C	ASTM C134 / ISO 5016	%	ASTM C133 / ISO 8895	ASTM C210 / ISO 2477	W/m <sup>2</sup> K					%					
Insulation Refractories	CUMILAG 23	1260	0.55	-	1.2	-0.70 at 1250°C	0.14	0.17	0.24	0.26	0.30	37.2	-	45.1	0.80	-	CUMIBOND LK FX
	CUMILAG 26	1450	0.86	-	1.8	-0.20 at 1350°C	0.17	0.23	0.31	0.35	0.38	57.3	-	39.2	0.80	-	CUMIBOND LK FX
	CUMILAG 26HS	1400	0.81	-	1.9	-0.40 at 1350°C	0.16	0.22	0.30	0.34	0.40	56.5	-	39.2	0.81	-	CUMIBOND LK FX
	CUMILAG 30	1650	1.12	-	5	-0.30 at 1620°C	0.60	0.60	0.55	0.60	0.60	73.6	-	25.5	0.54	-	CUMIBOND LM 36
	CUMILAG 2310	1260	0.95	-	3	-0.70 at 1250°C	0.30	0.36	0.41	0.44	-	40.5	-	-	0.96	-	CUMIBOND LK FX
	CUMILAG 140 GB	1300	1.21	-	14.5	-0.20 at 1350°C/5Hrs.	0.43	0.48	0.52	0.59	-	41.5	-	-	1.60	-	CUMIBOND LK FX
	CUMILAG 2308	1300	0.75	-	2.7	-0.50 at 1300°C/5Hrs.	0.19	0.22	0.22	0.35	-	40.6	-	-	1.20	-	CUMIBOND LK FX
	CUMILAG 28	1550	0.93	-	2.5	-0.20 at 1510°C	0.28	0.30	0.35	0.42	0.43	67.2	-	31.4	0.62	-	CUMIBOND LK 65
Feeder Expendables	GLASSFLO 11 ZR	1550	2.66	24.0	50	-	-	-	-	-	-	70.5	12.5	-	0.25	-	-
	GLASSFLO 11C	1650	2.90	21.0	55	-	-	-	-	-	-	75.0	11.0	-	0.15	-	-
	GLASSFLO 97C	1600	2.90	20.5	80	-	-	-	-	-	-	97.0	2.40	-	0.08	-	-
	GLASSFLO 30C	1743	2.78	23.5	43	-0.30 at 1500°C/4 Hrs	-	-	-	-	-	51.2	28.5	-	0.12	-	-
	GLASSFLO 30 ZR	1650	3.10	22.0	60	-	-	-	-	-	-	47.5	29.6	-	0.15	-	-
Precast Shapes	PCPF CUMIHICAST SUPER/ CUMILOX 45GB	1550	2.28	18.0	80	-	-	-	-	-	-	45.8	-	-	1.10	2.00	-
	PCPF CUMIHICAST CZM 20/ CUMIZITE CZM 20GB	1750	3.00	22.0	80	-	-	-	-	-	-	52.0	-	20.0	0.30	-	-
	PCPF CUMIHICAST 60 AV/ CUMILOX 60GB	1600	2.55	20.0	90	-	-	-	-	-	-	60.0	-	38.0	1.00	-	-
	PCPF CUMIHICAST CZM 31/ CUMIZITE CZM 31GB	1600	2.90	20.0	100	-	-	-	-	-	-	42.6	30.5	24.0	0.14	-	-
	PCPF CUMICRETE CA66	1800	2.80	-	70	-	-	-	-	-	-	94.0	-	0.2	0.10	-	-
Fused Silica Based	PCPF CUMISIL 95	1450	1.80	21.5	25	-	-	-	-	-	-	-	-	95.5	-	2.80	-
	CUMISIL 98	1650	1.75	20.0	25	-	-	-	-	-	-	-	-	98.5	-	-	-

	Grade	Max. Service Temperature	Maximum Grain Size	Type of Setting	Recommended Binder Addition (By wt.)	Recommended Water Addition (By wt.)	Chemical Analysis		
							Al <sub>2</sub> O <sub>3</sub>	Fe <sub>2</sub> O <sub>3</sub>	ZrO <sub>2</sub>
							IS 12107 / ISO 21079 (Part 2) / ISO 21587 (Part 2) / ISO 12677:2011		
		°C	mm		%	%	%		
Laying Mortars	CUMIBOND LKFX	1600	0.5	Air	18	27	36.0	1.20	-
	CUMIBOND LM36	1700	0.5	Heat	-	20	67.0	0.75	-
	CUMIBOND LA 102	1850	0.5	Heat	-	20	96.2	0.20	-
	CUMIBOND LK65	1600	0.5	Heat	-	28	64.0	1.20	-
	CUMIBOND LZ 85	1650	0.5	Heat	8	8	-	-	60.0
	CUMIBOND LZM11	1600	0.5	Heat	-	-	42.0	-	11.0
	CUMIBOND LZM30	1600	0.5	Heat	-	25	42.0	-	29.0
	CUMIBOND LK45	1600	0.5	Ceramic	-	30	45.2	2.20	-
	CUMIBOND LK50	1600	0.5	Ceramic	-	28	46.1	1.80	-

Castables	Grade	Maximum Service Temperature	Maximum Grain Size	Bulk Density		Cold Crushing Strength				Permanent Linear Change		Chemical Analysis				Recommended Water Addition
				Dried at 110°C / 24 Hrs		at 110°C/24 Hrs	at 1000°C/3 Hrs	at 1550°C/3 Hrs	at 1000°C/3 Hrs	at 1550°C/3 Hrs	Al <sub>2</sub> O <sub>3</sub>	SiO <sub>2</sub>	ZrO <sub>2</sub>	Fe <sub>2</sub> O <sub>3</sub>		
	IS 10570/ASTM C134		IS 10570/ASTM C133				IS 10570/ASTM C113		IS 12107/IS 10085/ISO 12677:2011							
		°C	mm	gm/cc		Mpa				%		%				%
	CUMICRETE CA 392S	1650	6	2.72	61	32.5	60	-0.20	± 0.95	85.2	-	-	1.70	9.3		
	CUMIHICAST CZM31	1600	5	2.85	90	100	130	-0.10	-0.50	42.6	24.0	30.5	0.14	4.75		

Note: The above values shown are based on average test result on standard samples. Properties are subjected to reasonable variation based on product shape etc. and hence should be considered for general guidance only.



## CUMI's Worldwide Network at Your Service

### CARBORUNDUM UNIVERSAL LIMITED

#### ■ Head Office - Chennai, India

1st Floor, Dare House Extn.,  
No.234, NSC Bose Road, Chennai - 600 001, Tamilnadu  
Phone: +91 44 3000 6063 / 61  
E-mail: cumiref@cumi.murugappa.com

#### ■ Registered Office

"Parry House", 6th Floor, 43, Moore Street,  
Chennai - 600001, Tamilnadu, India  
Phone: +91 44 3000 6161  
E-mail: cumiref@cumi.murugappa.com

### Marketing Offices - India

#### ■ Delhi

11/5B, Second Floor, Param Tower,  
Pusa Road, New Delhi 110 005  
Phone: +91 11 3090 1907

#### ■ Kolkata

Shrachi Tower, 4th Floor  
686 Anandapur, E.M. Bypass  
P.O - Kasba, Kolkata - 700107  
Phone: +91 33 3023 8060 / 69

#### ■ Mumbai

1st Floor, Jeevan Sahakar,  
Above Kashmir Emporium,  
Sir P. M. Road, Fort,  
Mumbai - 400 001  
Phone: +91 98671 86048

### Works

#### ■ CARBORUNDUM UNIVERSAL LIMITED

Plot Nos. 102 & 103, SIPCOT Industrial Complex,  
Phase II, Ranipet - 632403, Tamilnadu, India  
Phone: +91 4172 306700

#### ■ CARBORUNDUM UNIVERSAL LIMITED

Plot No.35,37,48-51, Adhartal Industrial Estate,  
PO Jabalpur-482004, Madhya Pradesh, India  
Phone: +91 761 3265001 / 2 / 3 / 4 / 5

### Subsidiaries

#### ■ Australia

CUMI (Australia) Pty Ltd.,  
99-105 Lott Street, Carrington,  
NSW 2294, Australia  
Phone: +61 02 4940 0035,  
www.cumi.com.au

#### ■ Thailand

Wendt Grinding Technologies Ltd.,  
109/21, Moo4, Tambol Pluakdaeng, Ampur  
Pluakdaeng, Rayong - 21140, Thailand  
Phone: +66 38 955490, 955491-2

#### ■ USA

CUMI America Inc.,  
7310 Turfway Road, Ste 550, Florence, KY 41042,  
Toll Free: 844 CUMI USA  
www.cumiusa.com

#### ■ West Asia & Africa

CUMI Middle East Fze.,  
P.O. Box 10559, RAK Free Trade Zone,  
Ras Al Khaimah, UAE  
Phone: +971 07 2046181

For more information  
visit us at [www.cumirefractories.com](http://www.cumirefractories.com)

